



4M (13FT) PREFAB KIT INTERIOR DETAILS

NOTES
1. EU/US VERSION SHOWN. UK VERSION LAYOUT FLIPPED.

MACHINED COMPONENTS TO BE IN ACCORDANCE WITH ISO 2768-mK & FABRICATIONS TO BE IN ACCORDANCE WITH ISO 2768-cL ON DIMENSIONS FOR WHICH NO LIMITS ARE GIVEN. THESE ARE SHOWN BELOW:

NOMINAL SIZE	OVER TO	0.5	3	6	30	120	400	1000	2000
MACHINED ±		0.1	0.1	0.2	0.3	0.5	0.8	1.2	2.0
FABRICATED ±		0.2	0.3	0.5	0.8	1.2	2.0	3.0	4.0

UNLESS OTHERWISE STATED:
SCREW THREADS ARE TO BS3643 CLASS 6H/6g
MACHINED SURFACES TO BE 3.2 Ra (BS1134)
WELD SYMBOLS TO BS EN ISO 2553 SYSTEM 'A'.
EXPOSED EDGES OF GAS CUT PLATE TO BE BR SPEC 539 QUALITY LEVEL 2

SHARP EDGES TO BE DEBURRED
TEMPORARY OR PERMANENT CONNECTIONS OR ATTACHMENTS OTHER THAN THOSE SHOWN ON THE DRAWING ARE NOT PERMITTED WITHOUT THE ENGINEERING APPROVAL OF MOTORCRAFT ADVENTURE DEVELOPMENTS LTD.

DIMENSIONS ARE IN MILLIMETRES
DRAWING PRACTICE GENERALLY IN ACCORDANCE WITH BS 8888
DO NOT SCALE
PROJECTION

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MOTORCRAFT ADVENTURE DEVELOPMENTS LTD, UNIT 7, WELLSYKES INDUSTRIAL ESTATE, BENTLEY MOOR LANE, CARCROFT, DONCASTER, DN6 7BD

03	02	01	Item	Description	Cat/Part No.	Material Specification	Wt kg
A	10/23	TPC	GS	IPC			
ISSUE	DATE	DRAWN	CHECKED	VALIDATED	CUSTOMER SIGN OFF		
4M (13FT) PREFAB KIT HAB INTERIOR DETAILS						JOB No. DRAWING No. MC-C-A0-4001 SCALE 1:15 UOS	